Installation instructions for the communication line for FL300

Very IMPORTANT:

Install the FL300 in a continuos row regarding the IP addresses.

Excample: 50000120,50000121,50000122,50000123......

It is also Very IMPORTANT that all the IP addresses of all FL300 are given in a map, so it's possible to make an easy trouble shooting.

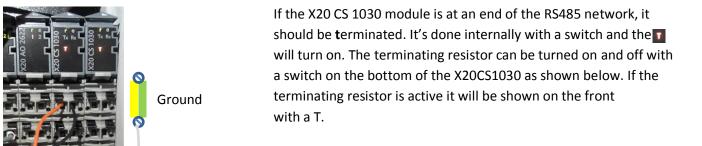
We recommend this type of cable:

http://www.belden.com/techdatas/metric/3106a.pdf or similar.

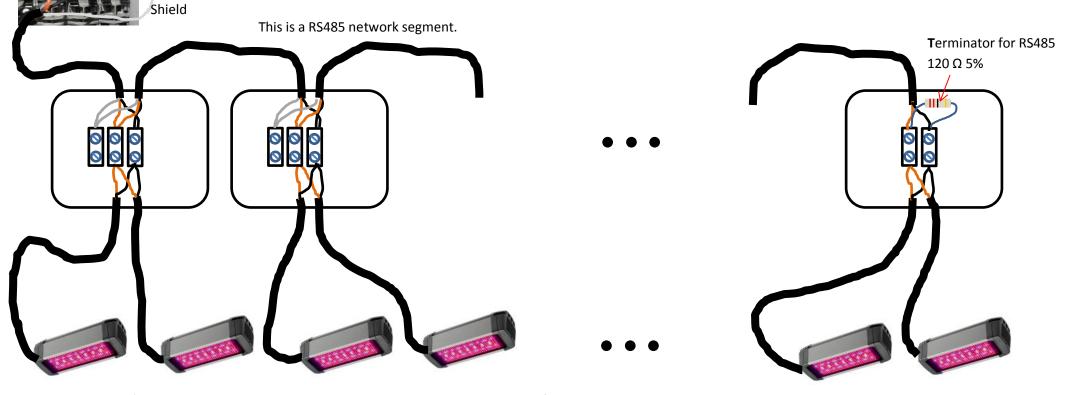
Anyway. It's only BAUD rate 9600 so the cable is not that important. Conclution after experience.

It's a shielded cable. The shield MUST be connected in all junction

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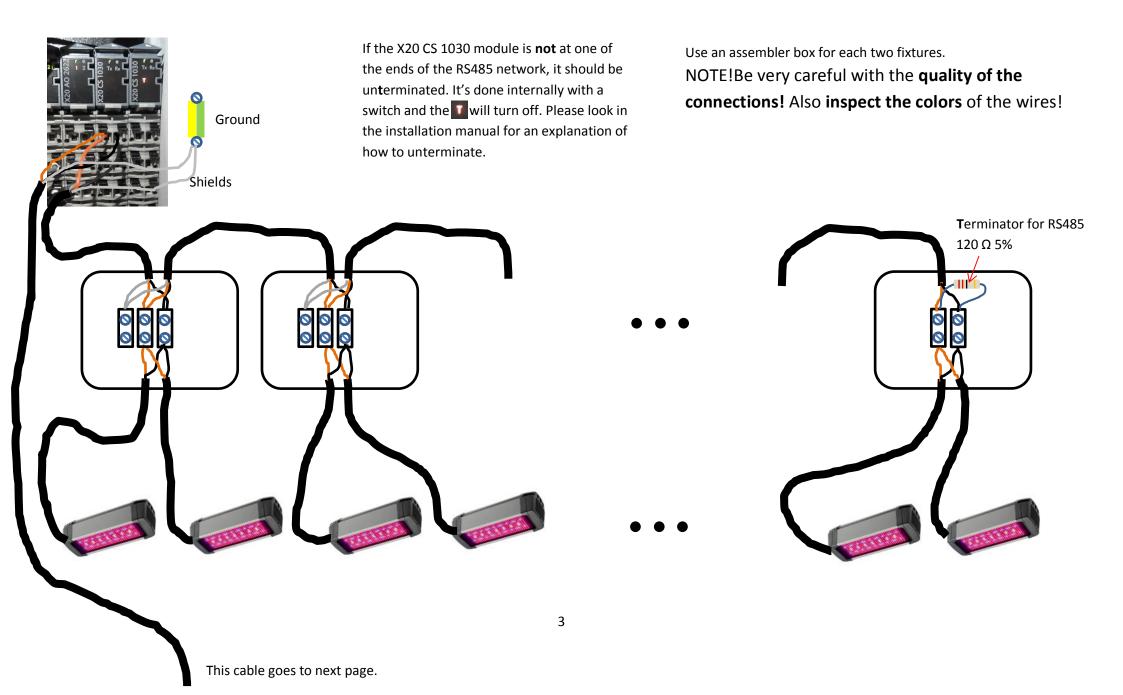


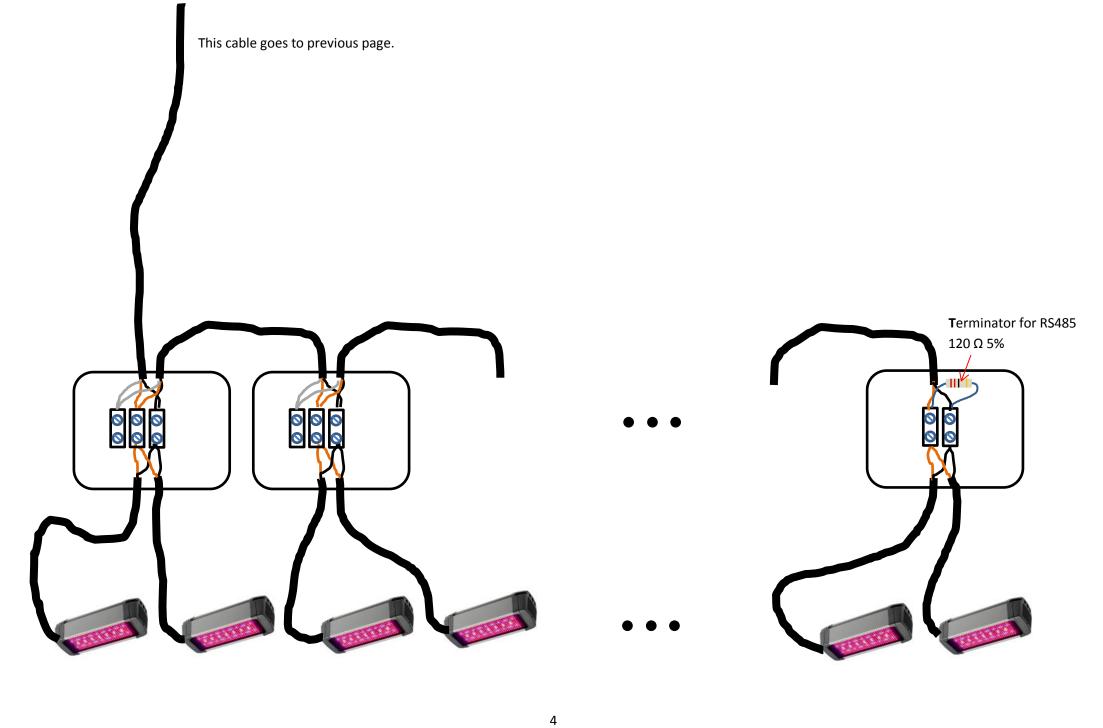
Use an assembler box for each two fixtures. NOTE!Be very careful with the quality of the connections! Also inspect the colors of the wires!



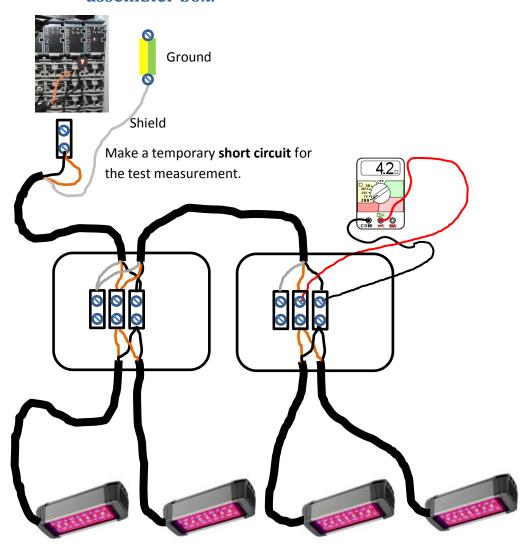
It's possible to make two segments. Each segment connected to one of the two X20 CS 1030 modules.

In this example, X20 CS 1030 Module is <u>not</u> at one of the ends of the RS485 network





To ensure the quality of all connections please make a check measurement after the installation of each assembler box.



After the installation of 2 assembler boxes, it's time to make a measurement of the cable resistance. Make this measurement with the FL300 powerless.

Make another check measurement after the installation of the third assembler box.

After the installation of **3** assembler boxes, it's time to make a new measurement of the

cable resistance. Make this measurement with the FL300 powerless. 6.6 Ω

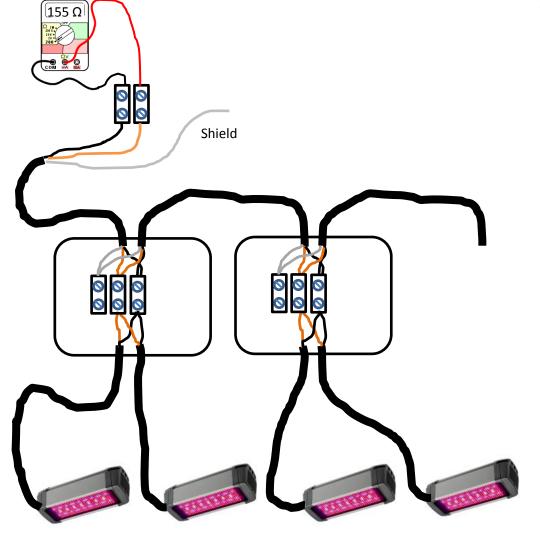
In this way you continuo to make measurements, each time an assembler box has been installed.

Please note all measurements in a scheme, together with the box numbers and the Lamp addresses.

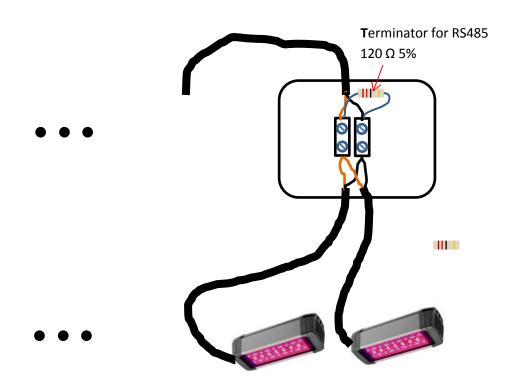
Measurement of cable resistance

Assembler box	Measurement Ω	By Lamp Address
2	4.2	IP01000200
3	6.6	IP01000201
4		IP01000202
5		IP01000203
6		IP01000204
7		IP01000205
8	•••	IP01000206
9		IP01000207
10	•••	IP01000208
11		IP01000209
12	•••	IP01000210
13		IP01000211

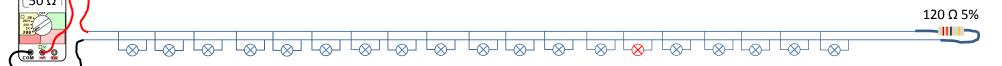
Check the impedance of the network



When finished the installation of a network segment, it's important to make an impedance measurement. The impedance is $120~\Omega$ + cable resistance. The measurement depends on cable length and should be approximately $150~\Omega$. Never less than $120~\Omega$. Make this measurement with the FL300 powerless. If you see too low impedance, please follow the instructions at the next page.



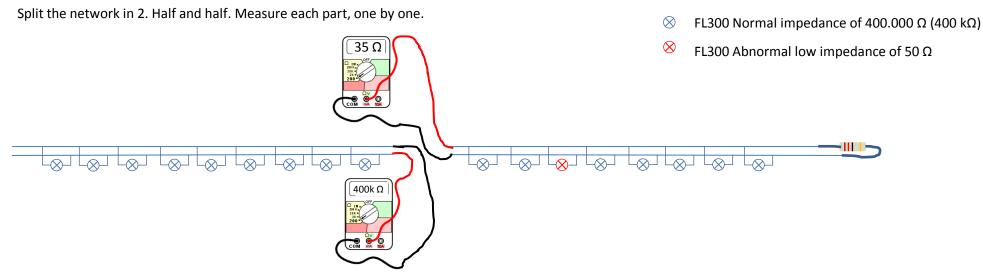
How to find a defect lamp (a lamp with too low impedance) at the RS485 network.



Disassemble the network from the X20 CS 1030 module and connect a multimeter capable of measuring Ohms.

These measurements must be done with no power connected to the lamps.

This measurement of 50 Ω tells us that we have a lamp with very low impedance. It must be found.



These measurements tells us that we have a lamp with very low impedance to the right.

Continuo in this way, splitting up in ¼, 1/8, 1/16 until the lamp with low impedance is found. Send the lamp for repair at Senmatic.

Note! The measurements are examples. The values can vary.